

New Edge Cobra Engine Coolant Fill Procedure

A. Engine Off:

- 1) Set HVAC selector switch to max heat
- 2) Remove both the coolant crossover pipe fill plug and reservoir pressure cap
- 3) Fill engine through fill hole on the crossover tube until coolant reaches top of fill neck on the cooling system reservoir
- 4) Reinstall the reservoir pressure cap
- 5) Continue to fill system through crossover pipe until full

B. Engine Running:

- 1) Start engine and let it idle
- 2) Add coolant at the crossover pipe until full
- 3) Reinstall the crossover plug
- 4) Run engine until thermostat opens (lower radiator hose becomes hot)
- 5) Stop engine and allow to cool

C. Engine Off:

- 1) Remove crossover plug
- 2) Add coolant to crossover pipe until system is full

D. Repeat B & C as required.

E. Reinstall crossover plug